

## Laissez Faire

Laissez-Faire means "let it be" and this reflects our hands off approach.

Whilst we've learnt from organics, biodynamics and natural wine practices, we're not dictated by one school of thought. We don't subscribe to dogma. You could call them natural wines, but we like to think of them as "post natural wines".

We believe in healthy and sustainable vineyard practices, and a winemaking transparency with as little as possible between the vine and finished wine.

Whereas a lot of wines presented as "natural" can be sourced from chemically cultivated vines without accountability, we grow all our own grapes. Our Grenache and Syrah vines are dry grown. And whilst copper is allowed in organic viticulture, we use minimal copper treatments.

In our Laissez-Faire winemaking, there's no added tannin, or acid, or animal fining products. There is zero sulphur use throughout the winemaking, and only a minimal amount at bottling. We're using alternate varieties and blends to make naturally balanced wines. From vine to bottle, the wine takes its course, hands free.

# 2018 Field Blend

#### THE VINTAGE:

A dry start to the winter followed by good spring rainfall. The summer was mild with temperatures below 30c throughout the entire season which resulted in some of the best Pinot Noir in decades. All white varieties are marked by lively acidity backed by strong flavours and textures resulting in very well balanced wines.

Vintage Rating—9.5/10

### THE WINE MAKING:

As the name suggests, the grapes for this wine were harvested at the same time and blended in the field. Several parcels were fermented on skins for five days. No additives of sulphites, acids or enzymes.

#### THE WINE:

A wine with strong aromas of citrus, passionfruit, mineral and rosewater. Layers of pear, nougat, Turkish delight and citrus all working together. The palate is soft and refined, finishing with a subtle but drying acidity.

### DRINK WITH:

Roasted Vegetable Terrine with a creamy citrus aioli.

		Origin	Pemberton, WA		
Vineyard	Various	Variety	Gewurztraminer 58%, Pinot	Vegan	Yes
Year Planted	1998		Grigio 33%, Riesling 6%, Pinot	Vegetarian	Yes
Location	Various, WA		Blanc 3%,	Organic	N/A
Vines per Hectare	1600	Picking date	March 2018	Biodynamic	N/A
Irrigation	Yes	Sugar at picking	11.0 °Baume	Allergens	Low Sulphites
Clone/s	Various	Alcohol	11.5%		
Rootstock	Own	pН	3.23		
Aspect	Various	Total acidity	$5.20\mathrm{g/L}$		
Soils	Various	Residual sugar	$2~\mathrm{g/L}$		
		Bottled	July 2018		
		CellaringPotentia	l 5 years		